

# 6" MOUNTING CLIPS INSTALLATION INSTRUCTIONS

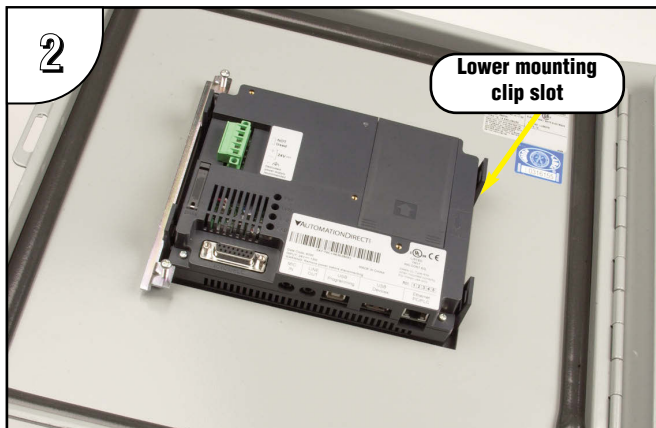
## P/N EA-BRK-1 (PK OF 2)



**NOTE:** EA-BRK-1 IS COMPATIBLE WITH EA7-S6M-R, EA7-S6M, EA7-T6CL-R AND EA7-T6CL TOUCH PANELS ONLY.  
EA-BRK-1 IS NOT COMPATIBLE WITH EA9 SERIES PANELS



Position the touch panel through the cutout in the control cabinet door and hold in place. The mounting clips can be positioned into one of two different set of slots for different cabinet thicknesses. See table below.



The above photo shows one mounting clip in place. The example is using the lower mounting clip slots that accommodate an enclosure thickness of 0.039 – 0.24 inches [1 – 6 mm]. The upper slots can be used for an enclosure thickness of 0.20 – 0.63 inches [5 – 16 mm].



Tighten the mounting screws in an alternating fashion while observing the front of the touch panel. The goal is to make sure the front bezel is pulled up against the enclosure sheet metal uniformly, and the touch panel gasket is fully compressed all the way around its perimeter. Tighten the screws to a torque rating shown in the table below. Avoid over-tightening the screws to the point that they start to deform or bend the mounting clip.



The above photo shows both mounting clips in place and the touch panel secured.

Touch Panel Size	Enclosure Thickness Range	Mounting Clip Screw Torque
6" – lower mounting clip position	0.039 - 0.24 inch [1 – 6 mm]	35 ~ 50 oz-in [0.25 ~ 0.35 Nm]
6" – upper mounting clip position	0.20 - 0.63 inch [5 – 16 mm]	35 ~ 50 oz-in [0.25 ~ 0.35 Nm]

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